

# PD Series

## Instruction, Operating & Maintenance Manual



**PD Series Gas Charged Dampeners**  
**Well Service, Drilling, Slurry & Industrial Service**



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This manual describes operating practices and maintenance procedures applicable to PD Series Pulsation Dampeners manufactured by Performance Pulsation Control, Inc. The information contained herein reflects recommendations based on industry best practices and recognized safety protocols. Use of the information and procedures contained in this manual is voluntary and is to be implemented at the sole discretion of the user. The user is at all times responsible for operating and maintaining pulsation dampeners in a manner that is safe, conforms to the owner's established business practices, and is in conformance with applicable regulations.

**NOTE:** Please read all instructions carefully before proceeding with the installation, operation, and charging of this equipment. Contact Performance Pulsation Control for assistance or questions concerning the information in this manual.

**MATERIALS NEEDED:**

- API Seal Ring
- Grease Lubricant for Seal Ring
- Torque Wrench - Suitable for standard piping installation

**INTRODUCTION:**

Mount the dampener as close as possible to the pump for maximum effectiveness, installing the dampener within a length not to exceed 10 times the connecting pipe diameter. Installing the unit in a vertical orientation such that the fluid flows toward the bottom opening of the dampener to provide the greatest performance is recommended.

**WARNING**

Do not pre-charge the dampener until it has been securely mounted in place. Use only nitrogen gas when pre-charging!

**INSTALLATION INSTRUCTIONS**

1. Thoroughly clean the mounting flange faces and check that the API ring grooves have uniform sealing surfaces.
2. Ensure the new API ring is clean and lightly coated with lubricant before installing in the mounting flange ring groove.
3. Place the API ring into the groove on the mounting surface of the pipe system.
4. Ensure the cover plate on the dampener is firmly attached.

**NOTE:** Cover plate is installed, properly torqued, and sealed in the factory prior to shipment.

**WARNING**

Ensure cover plate is firmly attached. Do not lift anything other than the dampener with the two lifting lugs or material failure may occur.

5. Lift the dampener, turn it over, or lay it on its side to gain access to the bottom threaded mounting holes.

6. Insert the flange mounting studs into the 8 threaded holes in the bottom of the PD unit.

**NOTE:** All studs should be seated to ensure that they are properly inserted. There should be less than 0.25' (6 mm) variation in installed height.

7. Lower the dampener onto the mating flange and API ring.

8. Once seated, ensure the gap between the mounting flange and dampener bottom connection is equal around the circumference.

9. Install the nuts onto the mounting studs and tighten using an alternating crisscross pattern to the proper torque as listed below.


**NOTE:** Torque values are for Performance Pulsation Control's Xylan® coated studs and nuts. If using a lubricant, consult lubricant supplier or contact PPC for new torque values.

Unit	Bolt Size	UNC	Lubricated Torque	
			in	mm
PD05-5000	1.375	35	600	813
PD05-7500	1.625	41	900	1220
PD05-10000	1.625	41	900	1220
PD05-15000	2.5	63	1500	2034
PD10-5000	1.625	41	930	686
PD10-7500	2	51	1100	1491
PD20-5000	1.875	35	1500	2033
PD20-7500	2.25	57	1500	2033

**Special Note:** For PD units equipped with a 1-1/4"-7NC socket head cap screw, the torque for that fastener is 1175ft. lbs.

**MATERIALS NEEDED:**

- Pure Nitrogen Gas – At greater pressure than desired pre-charge pressure
- Regulator – Must accommodate desired pre-charge pressure
- Charging Hose Kit
- General Hand Tools

 <b>WARNING</b>
<p>Always pre-charge with NITROGEN! Verify that Nitrogen bottles contain pure nitrogen gas. There have been documented reports of both end users and service providers using bottles containing all or up to 30% oxygen to charge their diaphragms/bladders. Those incidents led to catastrophic dampener explosions. This type of incident represents a potential loss of life.</p> <p>The dampener must be isolated from the system (0 PSIG) and fluid drained before pre-charging.</p>

**INTRODUCTION:**

PPC recommends using a reputable nitrogen gas supplier that can provide written bottle filling procedures and verification for nitrogen gas purity. PPC further recommends that each bottle be clearly marked with an appropriate Compressed Nitrogen Gas Association shoulder label. All nitrogen gas bottles should come with a 580 - type valve unless you are using a bottle with a greater than 3000 psig pressure rating, which should have a 680 - type valve installed.

One of the most important factors in proper pulsation dampener performance is establishing the correct pre-charge pressure. Normally, the pre-charge pressure is based on charging the dampener up to 75% of the minimum system operating pressure, to a maximum of 2500 psig (172.4 bar). As a general rule, the pre-charge ratio (pre-charge pressure / operating pressure) should fall between 25% and 75% at system operating conditions. Operating the dampener with a pre-charge ratio outside of this range will have potentially negative effects on the diaphragm service life.

Pre-charging the diaphragm is accomplished by using commercially available nitrogen cylinders. The number of nitrogen cylinders required to pre-charge the diaphragm will depend on dampener capacity and pre-charge pressure. The chart that follows is based on the use of STD 224 cubic feet, 2200 PSI dry nitrogen cylinders.

Cylinders Required		
Unit	Pre-charge Pressure	No. Cylinders Required
PD05 Series	0 - 1400	1
	1400 - 1600	2
	1600 - 2200	3
PD10 Series	0 - 900	1
	900 - 1500	2
	1500 - 2500	3
PD20 Series	0 - 770	1
	770 - 1300	2
	1300 - 2500	3

**CHARGING INSTRUCTIONS:**

1. Remove the valve cover by locating and removing the two 1/2" bolts located on the valve cover.
2. Ensure that all cover plate nuts are secured and evenly tightened according to the torque table below.

Unit	Bolt Size	UNC	Lubricated Torque	
			ft-lb	nm
PD05-5000	1.375	35	600	813
PD05-7500	1.625	41	900	1220
PD05-10000	1.625	41	900	1220
PD05-15000	2.5	63	1500	2034
PD10-5000	1.625	41	930	686
PD10-7500	2	51	1100	1491
PD20-5000	1.875	35	1500	2033
PD20-7500	2.25	57	1500	2033

**Special Note:** For PD units equipped with a 1-1/4"-7NC socket head cap screw, the torque for that fastener is 1175ft. lbs.

3. Turn the charging valve clockwise until it stops to ensure full closure; do not over-tighten.
4. Remove the protective cap from charging valve.
5. Install the regulator onto nitrogen source.
6. Connect the charging hose assembly to the charging valve and the regulator on the nitrogen cylinder.
7. Set the regulator to 0-psi.
8. Open the charging valve by turning the 5/8" safety nut three full turns counter-clockwise.
9. Check the pre-charge pressure in dampener with charging kit gauge.  
**NOTE:** *Charging hose gauge and dampener gauge should read the same pressure.*
10. Slowly open the nitrogen cylinder valve. With the regulator set to 0-psi there should be little or no flow in the charging hose line.
11. Slowly adjust the regulator to allow nitrogen to flow until the recommended pre-charge pressure shows on the regulator gauge.
12. Allow the pressure in the dampener to build to the proper pre-charge pressure.
13. Close the charging valve by turning the safety nut fully clockwise until it stops and is snug.  
**NOTE:** *Failure to properly close the charging valve will result in nitrogen leaking out of the diaphragm and result in poor performance and early diaphragm failure.*
14. Close the nitrogen cylinder valve and reduce the pressure regulator to 0-psi to ensure no additional gas comes out of the cylinder tank.  
**NOTE:** *Additional cylinders may be required to bring the dampener to proper pressure. If additional cylinders are required, repeat steps #5 through #14 until the desired pressure is obtained.*
- NOTE:** *When the pre-charge is complete, the regulator pressure, the charging hose pressure, and dampener pressure gauge should read the same. Dampener gauge must read the same as other gauges. If not, replace dampener gauge.*
15. Slowly bleed the pressure from the charging hose by slightly loosening the cylinder connection nut until the charging hose pressure gauge reads zero. This should be done with caution. Release all pressure in the line before fully removing the connection.
16. Apply soapy water or similar leak detection fluid around the fittings, connections, studs, and flange mating areas. Bubbles forming in the applied water indicates a leak. If a leak is detected, re-tighten the connections and check again. Reinstallation of the gauge or charging valve in the dampener may be required to stop a leak.
17. Remove the charging hose assembly and reinstall the charging valve protective cap.
18. Confirm the pre-charge pressure on the dampener pressure gauge.
19. Reinstall the valve cover and securely tighten the 1/2" bolts to 56 ft-lbs of torque. Your pulsation dampener is now ready for operation.

**GENERAL INSPECTION**

1. Regularly observe the dampener pressure gauge and ensure it is properly functioning. During pump operations it should display a similar pressure as the pump's discharge pressure gauge. If it reads differently or no pressure at all, then the dampener gauge needs to be replaced.
2. Inspect the pre-charge pressure on the dampener monthly, or anytime the system is showing excess vibrations.  
**NOTE:** *Pre-charge pressure should be checked only when the system pressure is at 0-psi.*
3. During pre-charge inspection, check the unit for loose nuts, random debris, possible leaks, damage, corrosion, and overall general condition.
4. Tighten any loose fasteners, clear debris, and correct leaks. Note the cause of and seek to correct any corrosion or other damage. If damage is severe, contact PPC for a safety evaluation.

**MATERIALS NEEDED:**

- Socket Wrench
- TFE Tape
- Emery Cloth
- General Hand Tools

**DIAPHRAGM REPLACEMENT****WARNING**

Verify that your Nitrogen bottles contain pure nitrogen (N<sup>2</sup>) gas. There have been documented reports of both end users and service providers using bottles containing all or up to 30% oxygen to charge their diaphragms/bladders. These incidents led to catastrophic dampener explosions. This type of incident represents a potential loss of life!


1. Isolate the pulsation dampener from the pumping system. Ensure that the system pressure reads 0-psi.
2. Remove the valve cover to gain access to the charging valve. Keep hardware for reuse. Remove the protective cap from the charging valve. Turn the 5/8" safety nut fully counter-clockwise to ensure there is no pre-charge pressure left on the system. Confirm the pressure is 0-psi on the pressure gauge.
3. Attach properly rated lifting shackles and lifting device to the lift lugs on cover plate.
4. Loosen the cover plate nuts using a crisscross pattern and back the nuts away from the cover surface. Do not completely remove the nuts at this time.

**WARNING**

Do not remove the nuts completely until the cover plate has been lifted and it has been proven there is no longer a pre-charge on the system. Reuse of removed diaphragm is not recommended.

5. Using a hoist, slowly and partially lift the cover plate with the provided lifting lug shackles until the rubber diaphragm seal has been broken and releases any possible remaining nitrogen gas.
6. Remove the cover plate nuts and remove the cover plate.
7. Reach into the bottom of the bladder and remove the existing stabilizer bolt, lock washer, stabilizer plate, and stabilizer.
8. Install a lifting eye into the 1"-8NC hole at the bottom of the diaphragm and remove the existing diaphragm.
9. Inspect the interior of the vessel for burrs, debris or excess pitting. Mild scale or pitting may be removed with the application of a light emery cloth. If excessive pitting, corrosion or wear is found, contact a Performance Pulsation Control representative. If corrosion or wear is found during inspection, all other pulsation dampeners should also be inspected. Flush the shell before the new diaphragm is reinstalled.
10. Inspect the dampener bore and diaphragm sealing areas for burrs, nicks, or discontinuities that could prevent sealing. Repair as necessary using an emery cloth.
11. Inspect new diaphragm (refer to parts for proper diaphragm material) for any damage. Ensure the new diaphragm is intact and free of any discontinuities.
12. Coat the bore area and the diaphragm with a light coat of grease to aid in installation.
13. Pull up on the neck of the diaphragm while pushing the steel insert at the bottom down, elongating the diaphragm.
14. Roll the sides of the diaphragm to form a football shape, using a strap to hold it in this position.

15. Insert the folded diaphragm length-wise into the dampener and open it up inside the body of the vessel.
16. Adjust the neck of the diaphragm to fit uniformly over the gasket surface of the dampener bore.
17. Install the diaphragm stabilizer, stabilizer plate, lock washer and bolt. Tighten the bolt securely using a socket wrench.

 <b>CAUTION</b>
Installation of the cover plate is the reverse of removal. Exercise care when lowering the cover plate to ensure that the diaphragm is not crushed or folded over on the diaphragm sealing surface.

18. Hand-tighten the nuts onto each stud. Then tighten in a standard crisscross pattern until tightened to the required torque level.

Unit	Bolt Size	UNC	Lubricated Torque	
	in	mm	ft-lb	nm
PD05-5000	1.375	35	600	813
PD05-7500	1.625	41	900	1220
PD05-10000	1.625	41	900	1220
PD05-15000	2.5	63	1500	2034
PD10-5000	1.625	41	930	686
PD10-7500	2	51	1100	1491
PD20-5000	1.875	35	1500	2033
PD20-7500	2.25	57	1500	2033

**Special Note:** For PD units equipped with a 1-1/4"-7NC socket head cap screw, the torque for that fastener is 1175ft. lbs.

19. Pre-charge the dampener in accordance with the charging instructions found previously in this manual and check for leaks.

**MATERIALS NEEDED:**

- General Hand Tools
- TFE Tape

**INTRODUCTION**

Prior to performing any service on the pulsation dampener, determine if the dampener pressure is properly functioning. A faulty gauge must be replaced. Failure to verify gauge is properly functioning can lead to poor performance, premature diaphragm failure, and possibly damage or injury.

Gauge and charging valve are provided with a repair kit order. See Appendix for repair kit info. When replacing gauge, ensure TFE tape is applied in the correct direction of each part's male thread to protect threads and to ensure complete sealing. Proper direction is such that the TFE tape doesn't unwind when threading these parts into the cover plate.

1. Isolate the pulsation dampener from the pumping system. Ensure that the system pressure reads 0-psi.
2. Bleed off the nitrogen pressure within the dampener to 0-psi.
3. Prepare the new gauge by wrapping the threads with TFE tape. Wrap the tape in such a way and direction to ensure that the TFE will not unwind when being installed.
4. Remove the existing gauge.
5. Thread the new gauge into the pulsation cover and tighten properly.
6. Attach the warranty tag.
7. If the charging valve is not being replaced, pre-charge the dampener in accordance with the charging instructions found previously in this manual and check for leaks.
8. If replacing the charging valve, loosen the safety nut and remove the existing valve.
9. Prepare the new valve by wrapping the threads with TFE tape. Wrap the tape in such a way and direction to ensure that the TFE will not unwind when being installed.
10. Install the new valve and ensure the safety nut has been tightened properly.
11. Pre-charge the dampener in accordance with the charging instructions found previously in this manual and check for leaks.



# Appendix

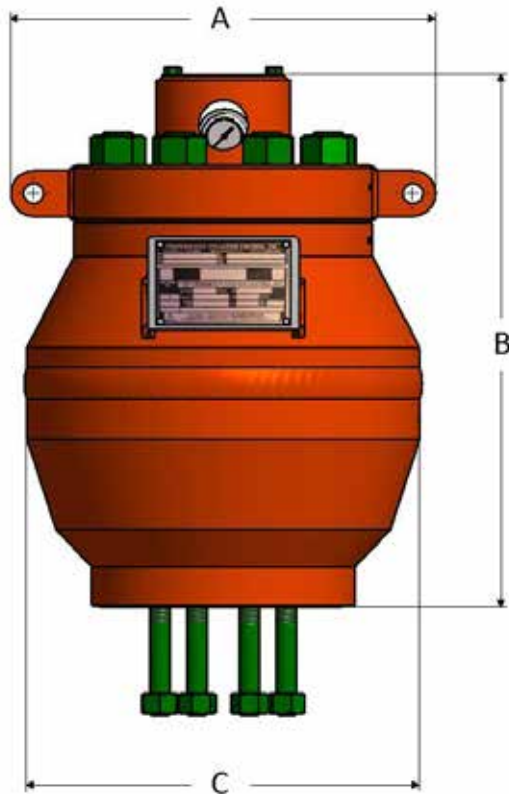


All Gas Charged Pulsation Control Equipment is designed to Section VIII Division I of the ASME Pressure Vessel Code. Specific certifications are available and are shown below.

PD05 MODELS			
Model 5 gallon = 18.9 liters	Description <i>Other certifications such as ABS, DNV, NR13 available PED with CE stamp &amp; GOST available at an extra charge.</i>	Assembly Part Number	
		NBR (Nitrile Bladder) Continuous 0°F-212°F (-18°C-100°C) Intermittent 250°F (121°C)	HNBR (Hydrogenated Nitrile Bladder) Continuous 0°F-250°F (-18°C-121°C) Intermittent 300°F (149°C)
<b>PD05-5000</b> 5000 psi = 344.7 bar	5 Gallon 5000 psi - ASME	PD0550-01011-ASME	PD0550-07011-ASME
<b>PD05-7500</b> 7500 psi = 517.1 bar	5 Gallon 7500 psi - ASME	PD0575-01011-ASME	PD0575-07011-ASME
<b>PD05-10000</b> 10000 psi = 689.5 bar	5 Gallon 10000 psi - ASME	PD0510-01011-ASME	PD0510-07011-ASME
<b>PD05-15000</b> 15000 psi = 1034.2 bar	5 Gallon 15000 psi - ASME	PD0515-01011-ASME	PD0515-07011-ASME

PD10 MODELS				
Model 10 gallon = 38 liters	Description <i>Other certifications such as ABS, DNV, NR13 available PED with CE stamp &amp; GOST available at an extra charge.</i>	Assembly Part Number		
		NBR Continuous 0°F-212°F (-18°C-100°C) Intermittent 250°F (121°C)	HNBR Continuous 0°F-250°F (-18°C-121°C) Intermittent 300°F (149°C)	URETHANE Continuous 0°F-180°F (-18°C-82°C) Intermittent 220°F (104°C)
<b>PD10-5000</b> 5000 psi = 345 bar	10 Gallon 5000 psi - ASME	PD1050-01011	PD1050-07011	PD1050-09011
<b>PD10-7500</b> 7500 psi = 659.5 bar	10 Gallon 7500 psi - ABS-CDS	PD01075-01011-ABS	PD1075-07011-ABS	PD1075-09011-ABS

PD20 MODELS				
Model 20 gallon = 76 liters	Description <i>Other certifications such as ABS, DNV, NR13 available PED with CE stamp &amp; GOST available at an extra charge.</i>	Assembly Part Number		
		NBR Continuous 0°F-212°F (-18°C-100°C) Intermittent 250°F (121°C)	HNBR Continuous 0°F-250°F (-18°C-121°C) Intermittent 300°F (149°C)	URETHANE Continuous 0°F-180°F (-18°C-82°C) Intermittent 220°F (104°C)
<b>PD20-5000</b> 5000 psi = 345 bar	20 Gallon 5000 psi - ASME	PD2050-01011	PD2050-07011	PD2050-09011
<b>PD20-7500</b> 7500 psi = 517 bar	20 Gallon 7500 psi - ABS-CDS	PD02075-01111-ABS	PD2075-07111-ABS	PD2075-09111-ABS

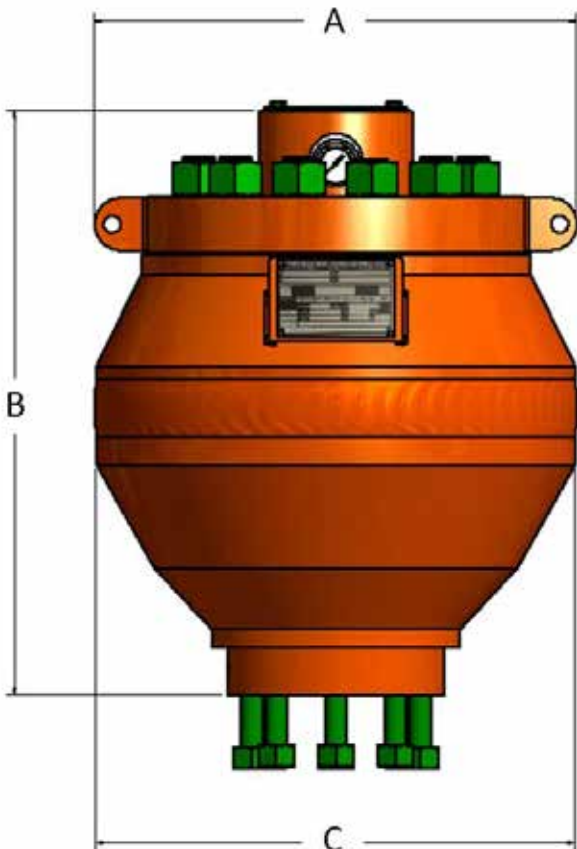


PD05-5000	A	18.69"	474.7 mm
	B	23.0"	584.2 mm
	C	12.25"	311.2 mm
	Weight	600 lbs	272 kg

PD05-7500	A	20-3/8"	517.525 mm
	B	24-1/8"	612.775 mm
	C	18-1/4"	463.55 mm
	Weight	705 lbs	320 kg

PD05-10000	A	21-31/8"	536.575 mm
	B	26-1/2"	673.100 mm
	C	19-1/2"	495.300 mm
	Weight	919 lbs	4170 kg

PD05-15000	A	24-3/4"	704 mm
	B	29-1/4"	743 mm
	C	21-3/4"	552 mm
	Weight	1420 lbs	644 kg

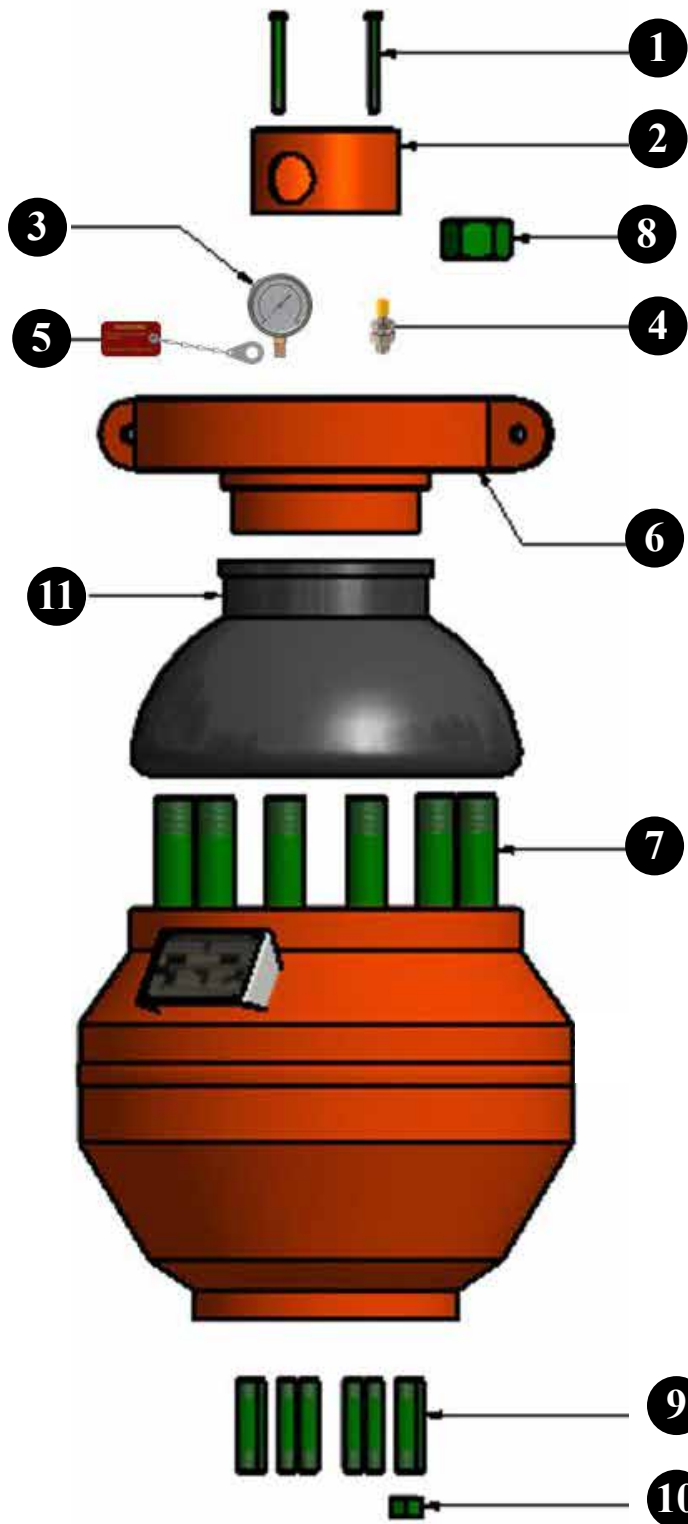


PD10-5000	A	24"	612.8 mm
	B	28-9/16"	725.4 mm
	C	23"	584.2 mm
	Weight	1917 lbs	870 kg

PD10-7500	A	24-1/8"	612.8 mm
	B	28-7/8"	733.5 mm
	C	23-1/8"	587.4 mm
	Weight	1917 lbs	870 kg

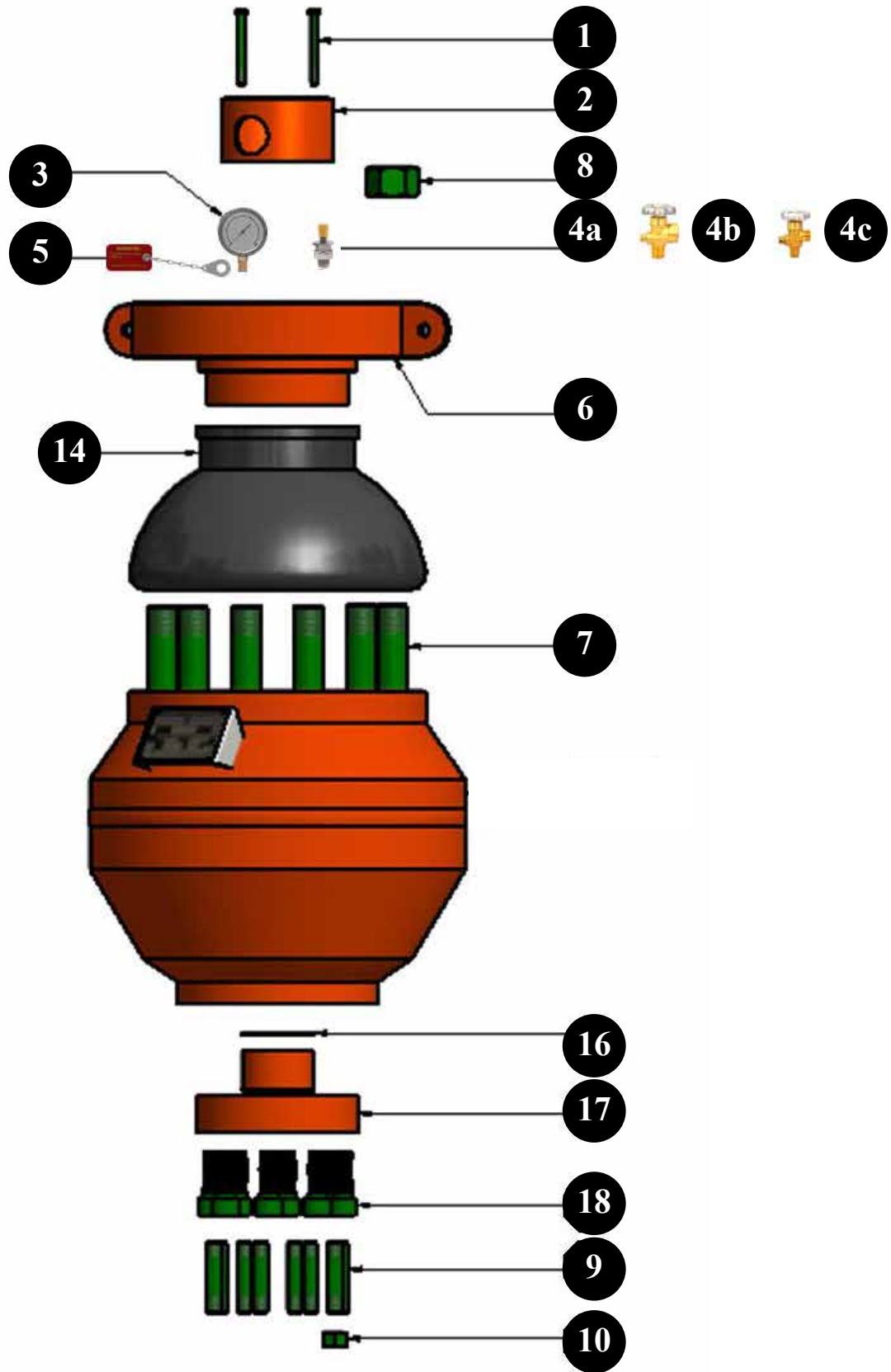
PD20-5000	A	27-3/8"	695.4mm
	B	33-5/8"	854.1 mm
	C	27-1/8"	689 mm
	Weight	1851 lbs.	840 kg.

PD20-7500	A	30-1/2"	774.7 mm
	B	35-7/8"	911.2 mm
	C	29-1/8"	739.8 mm
	Weight	2759 lbs.	1252 kg



PD05 CONNECTION SIZING	PD05-5000	PD05-7500	PD05-10000	PD05-15000
Connection	3-1/8" API 5k	2-9/16" API 10k	2-9/16" API 10k	2-9/16" API 15k
Ring Gasket	R35	BX153	BX153	BX153

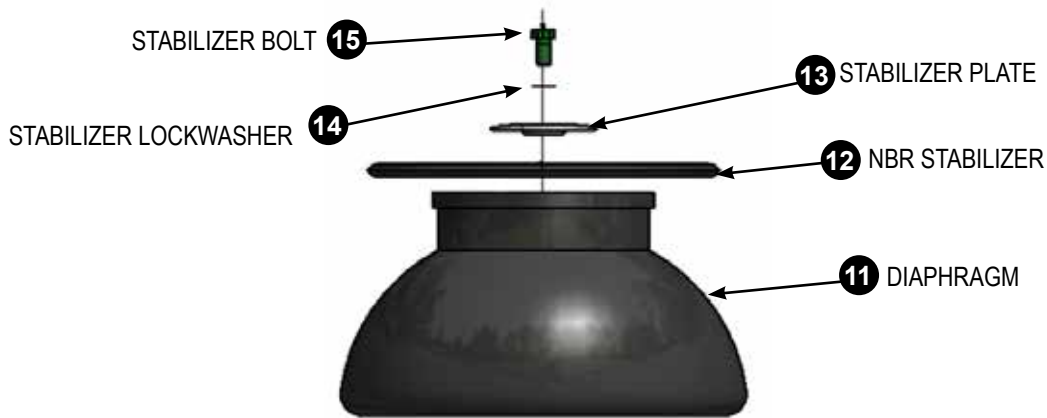
#	DESCRIPTION	PD05 PART NUMBERS			
		PD05-5000	PD05-7500	PD05-10000	PD05-15000
1	VALVE COVER BOLT	PD05-VCB	PD05-VCB	PD05-VCB	PD05150-VCB
2	VALVE COVER	PD05-VC	PD05-VC	PD05-VC	PD05150-VC
3	PRESSURE GAUGE	PD0550-PG	PD05-PG	PD05100-PG	PD05150-PG
4	LOADING VALVE	PD0550-LV	PD0575-LV	PD05100-LV	PD05150-LV
5	WARNING TAG	PDWTAG1	PDWTAG1	PDWTAG1	PDWTAG1
6	COVER PLATE	PD0550-CP	PD0575-CP	PD05100-CP	PD05150-CP
7	COVER PLATE STUD (8 Req.)	PD0550-CPS	PD0575-CPS	PD05100-CPS	PD05150-CPS
8	COVER PLATE NUT (8 Req.)	PD0550-CPN	PD0575-CPN	PD05100-CPN	PD05150-CPN
9	CONNECTION STUD (8 Req.- shipped loose)	PD0550-BPST	PD0575-BPST	PD05100-BPST	PD05150-BPST
10	CONNECTION NUT (8 Req.- shipped loose))	PD0550-BPN	PD0575-BPN	PD05100-BPN	PD05150-BPN
11	DIAPHRAGM	PD05-01 NBR PD05-07 HNBR	PD05-01 NBR PD05-07 HNBR	PD05-01 NBR PD05-07 HNBR	PD05-01 NBR PD05-07 HNBR



PD10 CONNECTION SIZING	PD10-5000	PD10-7500
Connection	4 1/6" API 5K	4 1/16" API 10K
Ring Gasket	R39	BX155
PD20 CONNECTION SIZING	PD20-5000	PD20-7500
Connection	4 1/16" API 5K	4 1/16" API 10K
Ring Gasket	R39	BX155

ITEM #	DESCRIPTION	PD 10 PART NUMBERS		PD20 PART NUMBERS	
		PD10-5000	PD10-7500	PD20-5000	PD20-7500
1	VALVE COVER BOLT	PD10-VCB	PD10-VCB	PD20-VCB	PD20-VCB
2	VALVE COVER	PD10-VC	PD10-VC	PD20-VC	PD20-VC
3	PRESSURE GAUGE	PD1050-PG	PD1075-PG	PD2050-PG	PD2075-PG
4a	LOADING VALVE (Schrader)	PD1050-LV	PD1075-LV	PD2050-LV	PD2075-LV
4b	LOADING VALVE (CGA680)			VLV_CGA680_ SHERWOOD	
4c	LOADING VALVE (CGA677)				VLV_CGA677_ SHERWOOD
5	WARNING TAG	PDWTAG1	PDWTAG1	PDWTAG1	PDWTAG1
6	COVER PLATE with lift lugs	PD1050-CP	PD1075-CP	PD2050-CP	PD2075-CP
7	COVER PLATE STUD (12 Req.)	PD1050-CPS	PD1075-CPS	PD2050-CPS	PD2075-CPS
8	COVER PLATE NUT (12 Req.)	PD1050-CPN	PD1075-CPN	PD2050-CPN	PD2075-CPN
9	ADAPTER PLATE SEAL	PD10-BPS	PD10-BPS	PD20-BPS	PD20-BPS
10	ADAPTER PLATE	PD1050-BP	PD1075BP	PD2050-BP	PD2075-BP
11	ADAPTER PLATE CAP- SCREW (8 Req.)	PD1050-BPCS	PD1075-BPCS	PD2050-BPCS	PD2075-BPCS
12	CONNECTION STUD (8 Req.)	PD1050-BPST	PD1075-BPST	PD2050-BPST	PD2075-BPST
13	CONNECTION NUT (8 Req.-ship loose)	PD1050-BPN	PD1075-BPN	PD2050-BPN	PD2075-BPN
14	DIAPHRAGM	NBR P/N: PD10-01 HNBR P/N: PD10-07 URETHANE P/N: PD10-09	NBR P/N: PD10-01 HNBR P/N: PD10-07 URETHANE P/N: PD10-09	NBR P/N: PD20-01 HNBR P/N: PD20-07 URETHANE P/N: PD20-09	NBR P/N: PD20-01 HNBR P/N: PD20-07 URETHANE P/N: PD20-09
15	NBR STABILIZER	PD10-ST-01	PD10-ST-01	PD20-ST-01	PD20-ST-01
16	STABILIZER PLATE	PD10-ST-PLT	PD10-ST-PLT	PD20-ST-PLT	PD20-ST-PLT

#	DESCRIPTION	PD05 PART NUMBERS			
		PD05-5000	PD05-7500	PD05-10000	PD05-15000
11	DIAPHRAGM	PD05-01 NBR PD05-07 HNBR	PD05-01 NBR PD05-07 HNBR	PD05-01 NBR PD05-07 HNBR	PD05-01 NBR PD05-07 HNBR
12	NBR STABILIZER	PD05-ST-01	PD05-ST-01	PD05-ST-01	PD05-ST-01
13	STABILIZER PLATE	PD05-ST-PLT	PD05-ST-PLT	PD05-ST-PLT	PD05-ST-PLT
14	STABILIZER LOCKWASHER	PD05-ST-LW	PD05-ST-LW	PD05-ST-LW	PD05-ST-LW
15	STABILIZER BOLT	PD05-ST-BLT	PD05-ST-BLT	PD05-ST-BLT	PD05-ST-BLT



DESCRIPTION	PD05 DIAPHRAGM KIT PART NUMBERS			
	PD05-5000	PD05-7500	PD05-10000	PD05-15000
<b>Kit Includes #11-15:</b> Diaphragm, NBR Stabilizer, Stabilizer Plate, Stabilizer Lockwasher, Stabilizer Bolt	PD05-01-DK PD05-07-DK	PD05-01-DK PD05-07-DK	PD05-01-DK PD05-07-DK	PD0515-01- DK PD0515-07-DK



**3** PRESSURE GAUGE



**4** Charging valve



**5** WARNING TAG

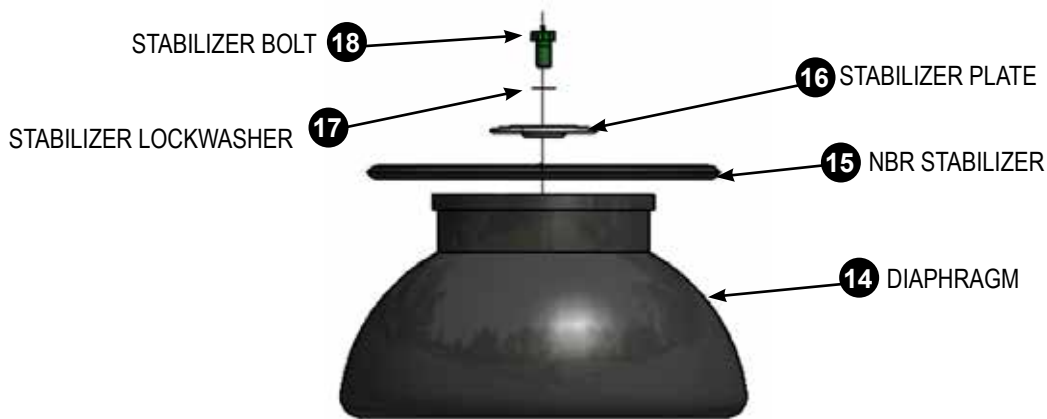


**9** CONNECTION STUDS

DESCRIPTION	REPAIR KIT NUMBERS			
	PD05-5000	PD05-7500	PD05-10000	PD05-15000
<b>Kit Includes #3,4,5 &amp; 9:</b> Pressure Gauge, Loading Valve, Warning Tag, Connection Stud	PD0550-01-RK PD0550-07-RK	PD0575-01-RK PD0575-07-RK	PD0510-01-R PD0510-07-RK	PD0515-01-RK PD0515-07-RK



#	DESCRIPTION	PART NUMBERS			
		PD10-5000	PD10-7500	PD20-5000	PD20-7500
14	DIAPHRAGM	PD10-01 NBR PD10-07 HNBR PD10-09 URETHANE	PD10-01 NBR PD10-07 HNBR PD10-09 URETHANE	PD20-01 NBR PD20-07 HNBR	PD20-01 NBR PD20-07 HNBR
15	NBR STABILIZER	PD10-ST-01	PD10-ST-01	PD20-ST-01	PD20-ST-01
16	STABILIZER PLATE	PD10-ST-PLT	PD10-ST-PLT	PD20-ST-PLT	PD20-ST-PLT
17	STABILIZER LOCKWASHER	PD10-ST-LW	PD10-ST-LW	PD20-ST-LW	PD20-ST-LW
18	STABILIZER BOLT	PD10-ST-BLT	PD10-ST-BLT	PD20-ST-BLT	PD20-ST-BLT



DESCRIPTION	DIAPHRAGM KIT PART NUMBERS			
	PD10-5000	PD10-7500	PD20-5000	PD20-7500
<b>Kit Includes #14-18:</b> Diaphragm, NBR Stabilizer, Stabilizer Plate, Stabilizer Lockwasher, Stabilizer Bolt	PD10-01-DK PD10-07-DK	PD10-01-DK PD10-07-DK	PD20-01-DK PD20-07-DK	PD20-01-DK PD20-07-DK



**3** PRESSURE GAUGE



**4b** LOADING VALVE



**5** WARNING TAG



**9** CONNECTION STUDS

DESCRIPTION	REPAIR KIT NUMBERS			
	PD10-5000	PD10-7500	PD20-5000	PD20-7500
<b>Kit Includes #3,4,5 &amp; 12:</b> Pressure Gauge, Loading Valve, Warning Tag, Connection Stud	PD1050-01-RK PD1050-07-RK	PD1075-01-RK PD1075-07-RK	PD2050-01-R PD2050-07-RK	PD2075-01-R PD2075-07-RK